

## Electrolytic Degreasing Salt JE610

### Description

This degreasing salt JE610 is an anode degreasing agent free of cyanide for galvanic degreasing of all usual metallic objects.

### Form of delivery

Salt

### Bath concentration

60 – 90 g degreasing salt JE610 is dissolved in 1 litre hot tap water up (approx. 30 – 40 °C)

### Working conditions

Anode material	stainless steel (V2A)
Anode/Cathode surface	2 : 1
Tank material	PPH, stainless steel(V2A)
Bath filtering	not required
Motion of goods	not required
Bath temperature	20 - 25°C
Voltage	6,0 - 10,0 Volt
Time	approx. 30 – 60 sec.
Power density	5 – 15 A/dm <sup>2</sup>

### Bath control/Regeneration

Regeneration is only useful when bath volume is over 100 litres. Degreasing baths should be renewed every week to every four weeks depending on bath infiltration.

### Recovery

The recovery is only profitable with a bath volume over 100 liter. The baths should be renewed weekly to four weeks.

### Risks/ Disposal

Used solutions should be disposed of by a specialist company who will treat it before discharging.

Check with the local water authority for permitted discharge levels.

### Storage

You have to store it dry and closed.

**Please regard our  
Safety data sheet!**