

## Protective Lacquer JE730

### Pre-treatment

- Ultrasonic cleaning or electrolytic degreasing
- Rinse well and make the pieces dry
- Do not touch the items before painting

### Painting

protective lacquer JE730 can be used with a paintbrush, the parts can be dipped or the application with a spray nozzle is possible.

If protective lacquer JE730 is too viscous the lack can be diluted with the **lack-thinner JE732**.

### After treatment

- Parts dry at least 2 min
- After 2 minutes the parts can be touched
- After 12 hours the lack is dry

### Burn-in

- At 120°C approx. 20 min.

### Fault:

- Colours oft the rainbow
- Coating too visible
- Paint is milky white
- Paint is yellowish
  
- Paint is yellowish after burn-in

### Cause:

- Paint is too thin
- Paint is too viscous
- Atmospheric humidity too high
- Degreasing was not sufficient,  
or paint is contaminated
- Temperature too high